

# Automatic sack opening system



## SAS®

**Rate:** 2 to 4 sacks/min.  
**Capacity:** 15 to 50 kg/sack  
**Manufacturing:** steel or stainless steel (patented system)

### SEMI-AUTOMATIC SYSTEM, OVERALL DIMENSIONS REDUCED

To establish a connection between manual and automatic sack opening systems, PALAMATIC PROCESS offers a semi-automatic machine. This equipment is ideal for food, pharmaceutical and chemical applications. This machine is intended for semi-automatic opening of any type of sack (except aerosils), limiting the operator's movement simply to set up the bag. The degree of containment of the machine that operates with the door closed, the installation of a sack compactor and the connection to the dedusting piping minimize fine particles emission in the atmosphere (a dedusting unit can be proposed as an option). It guarantees operation in a dust-free environment, without the need of cutting sack manually. The machine is supplied with a complete control cabinet to ensure the rate you require.

### TECHNICAL SPECIFICATIONS

1. The blade pivots from the back to the groove provided in the screen and cuts the bottom of the sack
2. The blade retracts and the product flows into the hopper
3. The bars do the shaking to make the product come out of the bag
4. The bag ejector bar sends the empty sack into the compactor

### ADVANTAGES

- . Pneumatically controlled cutting system that leaves hands free
- . Ideal solution for hazardous areas

SAS®



▶ **Internal mobile parts** of the machine ensuring the shaking and the ejection of the sacks



▶ **External gearing**



▶ **Screw compactor** for the evacuation of the emptied sacks and the reduction of dust emissions

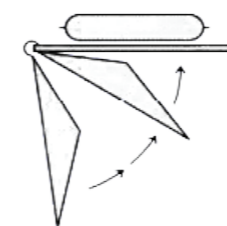


▶ **Ejection** of empty bags into the compactor

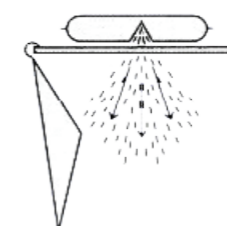
### Advantages



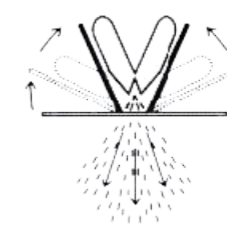
### OPERATING PRINCIPLE



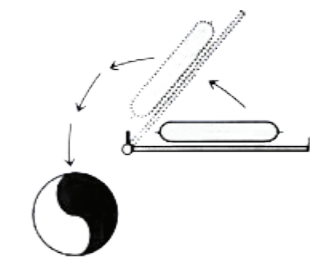
1. Articulated cutting blade



2. Programmable cutting cycle



3. Shaking of the sack with articulated plates



4. Ejection of the emptied sack to the compactor

### Options



Sack lifter



Rotative cleaning nozzles/heads - Clean In Place (CIP)

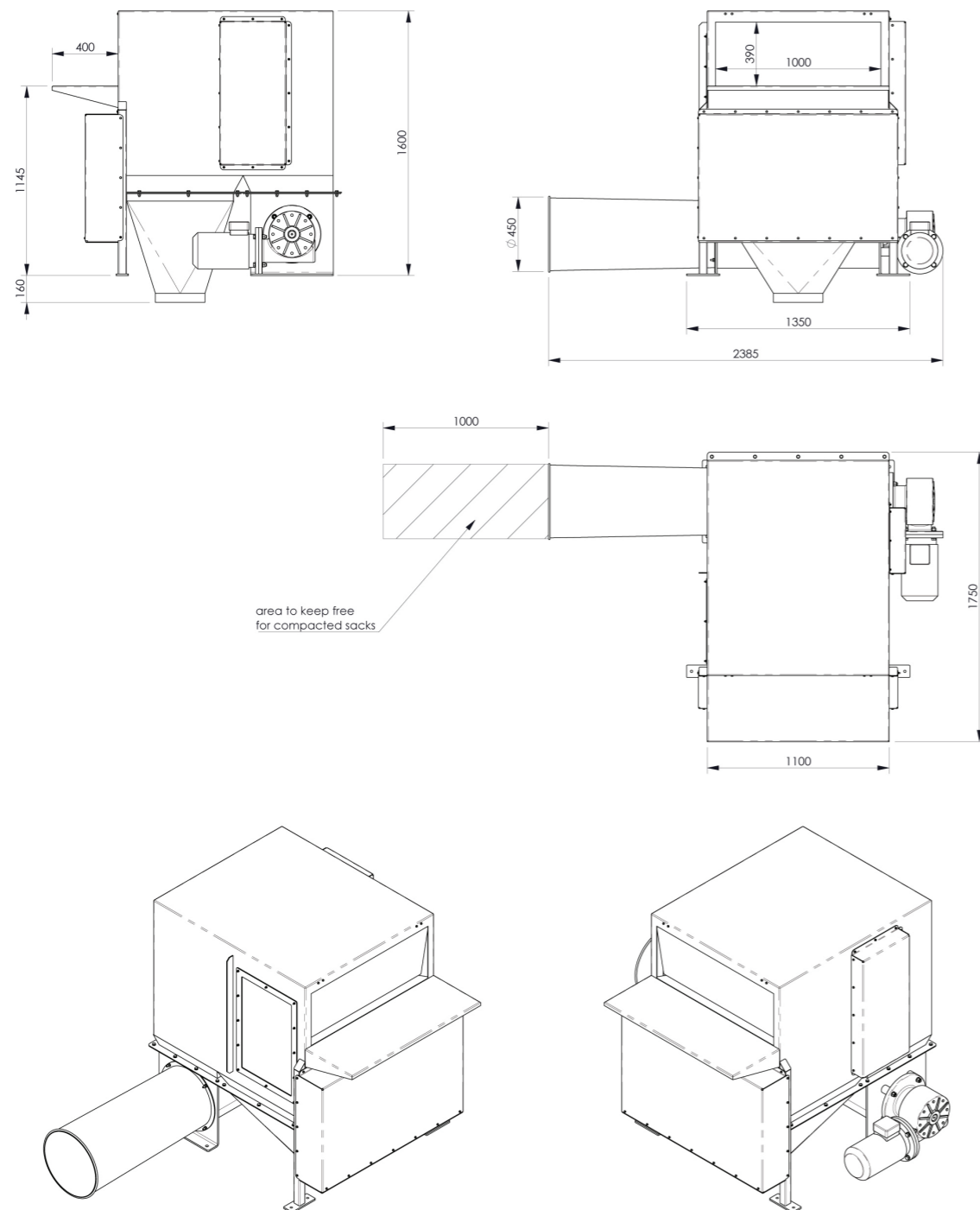
See all our options on pages 18-19

# Automatic sack opening system

## SAS<sup>®</sup>

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### ▶ GENERAL LAYOUT



The SAS<sup>®</sup> system allows, due to its mode of operation, the deconditioning of explosives product with a very low or low EMI. The moving parts included in the SAS provide slow speeds, thus avoiding the risks of sparks caused by impacts.

Electrical continuity of all the parts ensure safe operation. The dedusting of the machine confines the ATEX zone to the maximum. Also, the opening of the bags is made with closed door: the external ATEX risk is zero.

